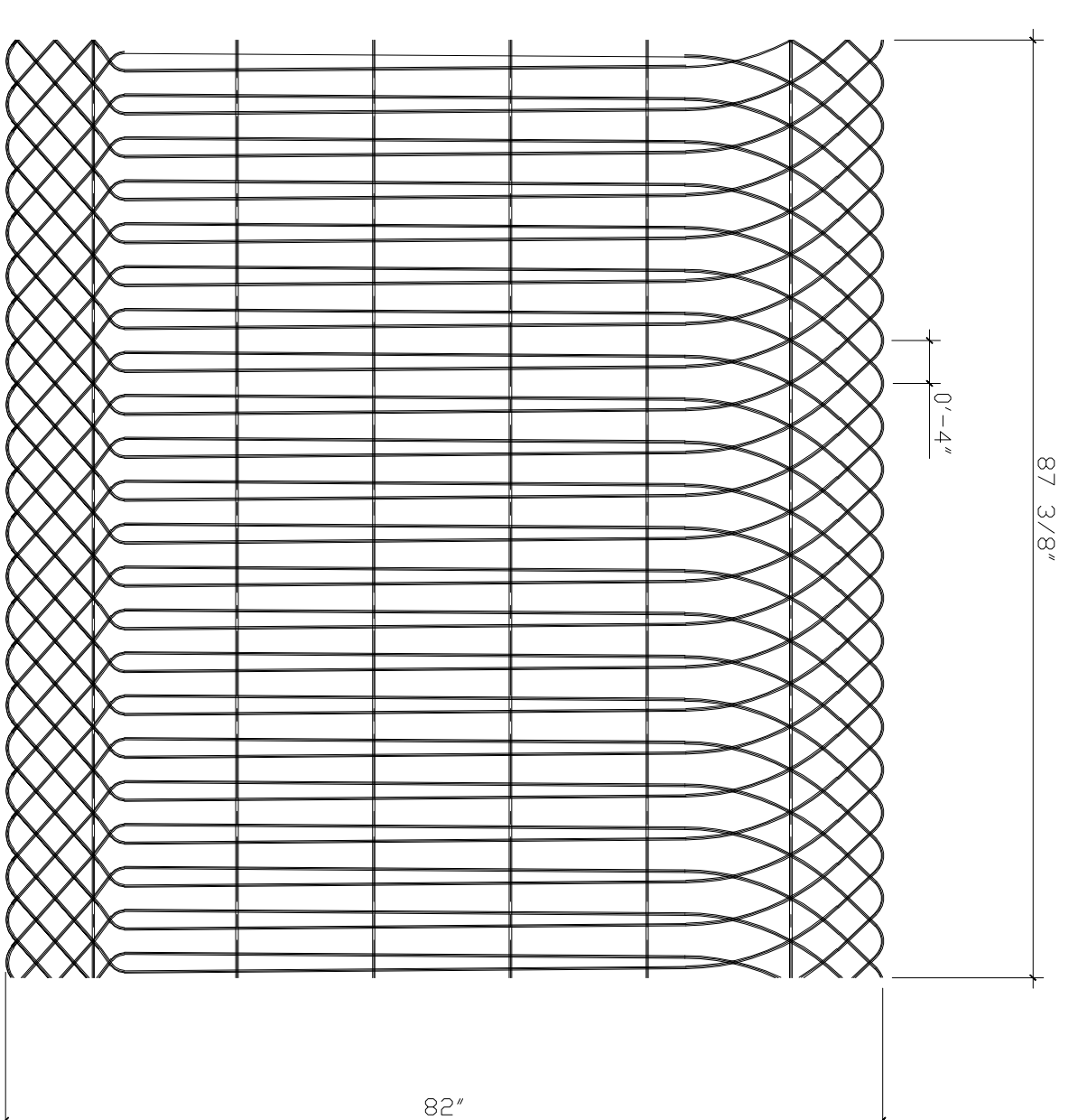


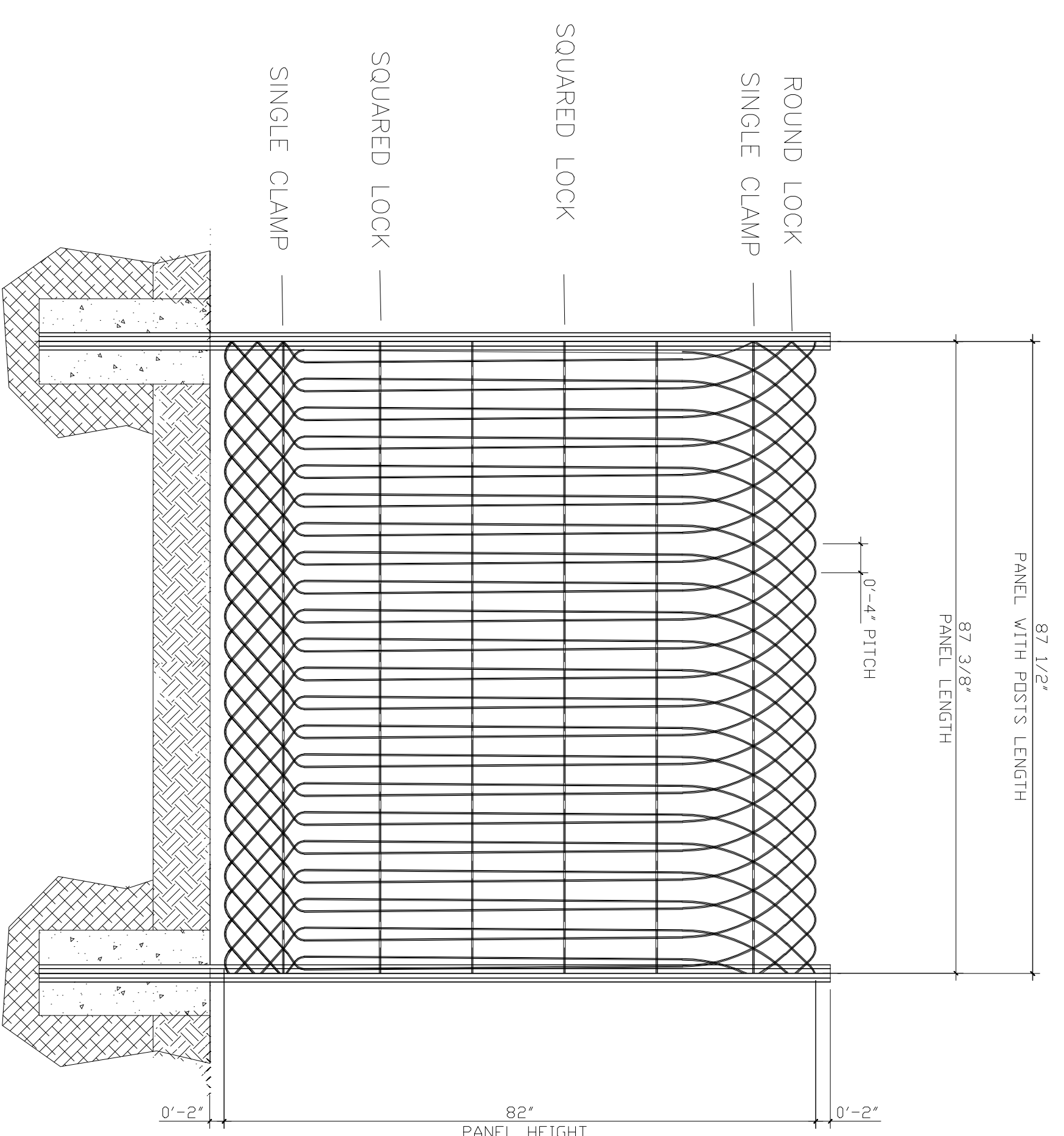
**MILAN**  
**87"x82" - PANEL DETAIL**  
 Unscaled



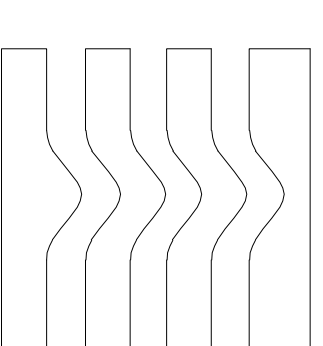
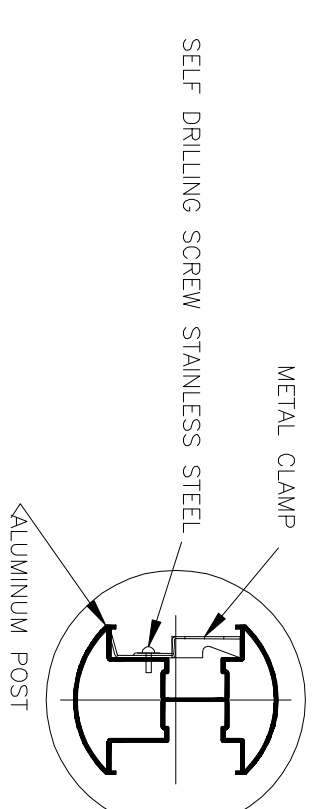
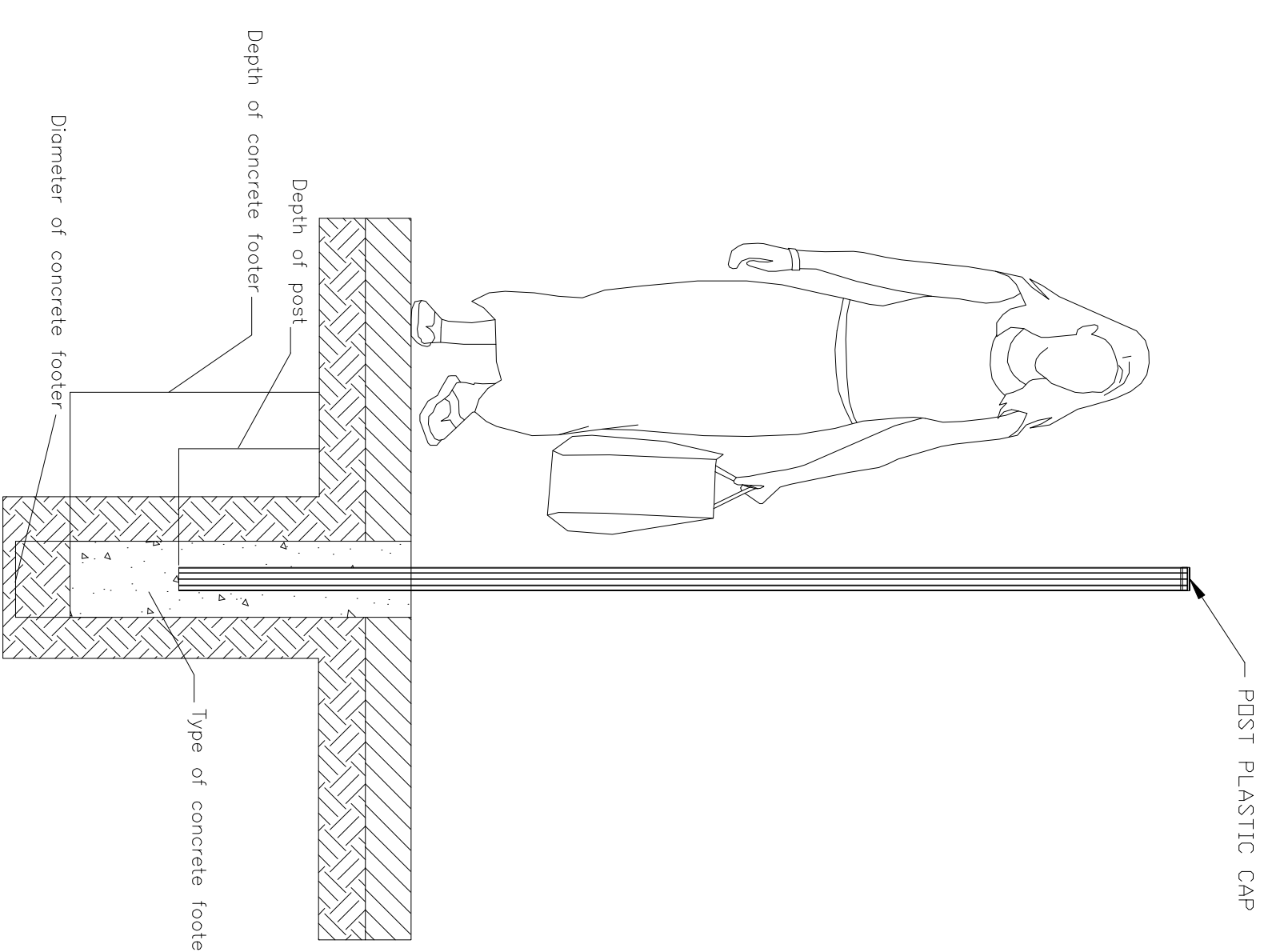
DMF FLORENCE PANEL SPECIFICATIONS			NOTES
SPECIFICATION	TOLERANCE		
HORIZONTAL WIRE	0.31 / 8mm.	±0.0019" / ±0.05mm.	
FORMING WIRE	4 GA 0.22"	±0.0019" / ±0.05mm.	
TENSIONING STRENGTH	80 ksi		
ZINC COATING	32 oz/ft <sup>2</sup>		ASTM A-641
POWDER COATING THICKNESS	TiO <sub>2</sub> FREE/VOC FREE	100 MICRONS	ASTM D-7091

DMF POST SPECIFICATIONS			
DIMENSION	SPECIFICATION	NOTES	
POST SIZE	62mm(2.44")	ALLOY 6063 T5	ASTM B-221
POST GAUGE	0.059"	ALLOY 6063 T5	
POST CAP	PLASTIC INJECTION	POLYPROPYLENE	
HARDWARE CLAMPS	STAINLESS STEEL		
POWDER COATING THICKNESS	100 MICRONS	TiO <sub>2</sub> FREE/VOC FREE	ASTM D-7091

**MILAN**  
**87"x82" - INSTALLATION DETAIL**  
 Unscaled



**MILAN**  
**87"x82" - SIDE VIEW**  
 Unscaled



**Designmaster™**  
 FENCING SYSTEM

DMF – MILAN 82"  
 SPECIFICATIONS

PROJECT NAME:	GENERAL SPECS
CUSTOMER:	DESIGN MASTER FENCE

DATE: JANUARY, 2017