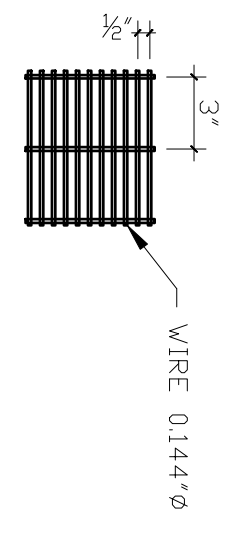


SECTION 1 - "UNIVERSAL CLAMP"



DETAIL 1

- VALUES SHOWN ARE NOMINAL AND NOT TO BE USED FOR INSTALLATION PURPOSES.
- DRAWINGS ARE NOT TO SCALE.
- CHECK WITH LOCAL BUILDING CODES AND OBTAIN ALL NECESSARY BUILDING PERMITS.
- THESE ARE BASIC AND GENERAL SPECIFICATIONS AND DO NOT COVER ALL POSSIBLE INSTALLATION SCENARIOS.

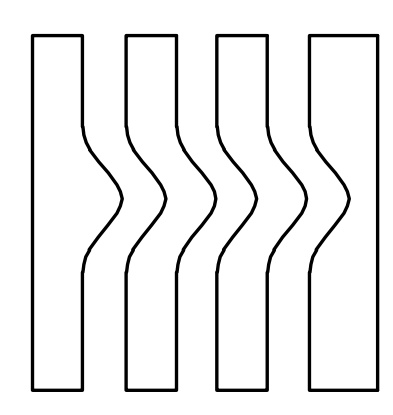
FORTE FLAT PANEL SPECIFICATIONS			
	SPECIFICATION	TOLERANCE	SPECIFICATION
HORIZONTAL WIRE DIAMETER	0.144"/3.65mm.	±0.0019"/±0.05mm.	ASTM A-510
VERTICAL WIRE DIAMETER	0.144"/3.65mm.	±0.0019"/±0.05mm.	ASTM A-510
TENSILE STRENGTH	80 ksi		
ZINC COATING	0.32 oz/ft <sup>2</sup>		ASTM A-641
POWDER COATING THICKNESS	TGC FREE/VOC FREE	100 MICRONS	ASTM D-7091

DMF POST SPECIFICATIONS			
	DIMENSION	SPECIFICATIONS	NOTES
POST SIZE	3"x3"	ASTM A513	
POST GAUGE	11	ASTM A-500	
TENSILE STRENGTH	44945 lbs./in <sup>2</sup>	ASTM A-653 TABLE 1 (G90=2275)	
POST ZINC COATING	0.96oz/ft <sup>2</sup>	ASTM A-500	
YIELD STRENGTH	32997 lbs./in <sup>2</sup>	ASTM A-500	
POST CAP	PLASTIC INJECTION FORM 3"x3" POST	POLYPROPYLENE	
HARDWARE CLAMPS	UNIVERSAL CLAMP		
POWDER COATING THICKNESS	100 MICRONS	TGC FREE/VOC FREE	ASTM D-7091

DMF – FORTE FLAT PANEL 118”  
ELEVATIONS/SECTIONS

PROJECT NAME:	GENERAL SPECS
CUSTOMER:	DESIGN MASTER FENCE

DATE: OCTOBER, 2018



**Designmaster™**  
FENCING SYSTEM

DRAWINGS BY:  
VP & ASSOCIATES, INC.  
202 S. EMMETT ST.  
TAMPA, FL 33603  
PH: 813-247-3835  
FAX: 813-247-4305