



Installation Guide

FLORENCE & MILAN

Ornamental Fences



WARNING



1. Always wear protective eyewear, gloves, boots and clothing when installing this product. Use proper tools for installation.
2. The product panels, posts and accessories might have sharp edges. Be careful when handling this product.
3. Do not remove the wire caps on each wire end on panel. Every panel must have on every wire end a protective wire cap to prevent serious injury with sharp wire edges.
4. Always use proper tools and follow safety guidelines when installing.
5. This fencing system consist of panel, post, brackets and accessories. It is recommended to not install without all of its components.
6. Must be purchased from an authorized distributor or dealer and installed by a Licensed fence contractor.

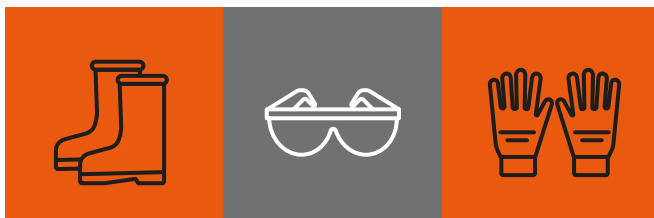


NO PLAYING OR CLIMBING ON FENCE

CLIMBING FENCE CAN CAUSE SERIOUS INJURY.

TOP OF FENCE CAN CAUSE SERIOUS INJURY.

THIS FENCE COULD FAIL IF MISUSED, DAMAGED, IMPROPERLY MANAGED OR ABUSED.



FENCE MATERIALS



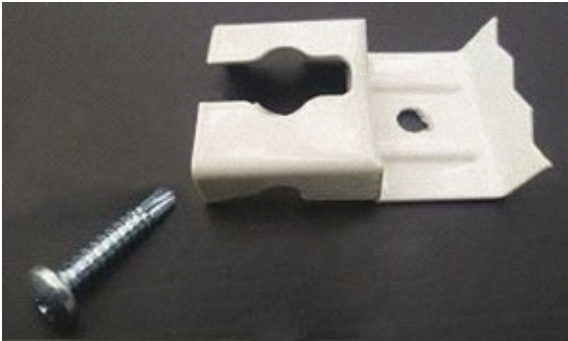
Post



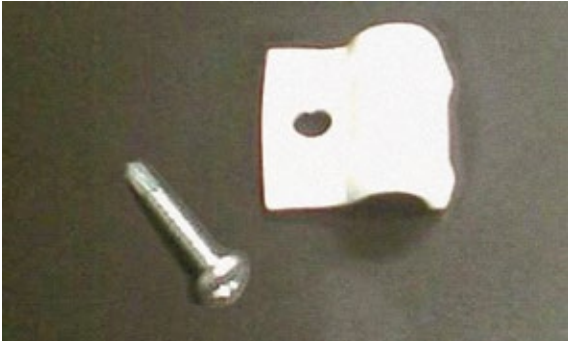
Steel Base Installation Kit



Squared Lock Clamp



Round Lock Clamp



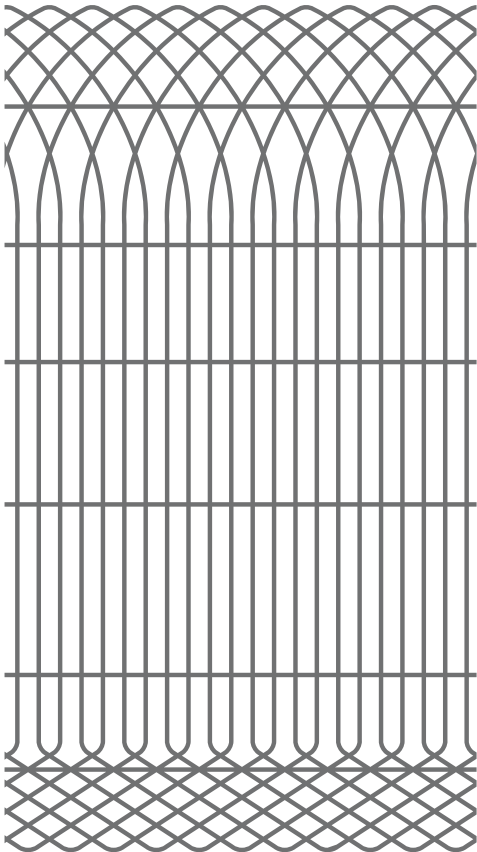
Single Clamp



Post Cap

FENCE DESIGNS & HEIGHTS

MILAN

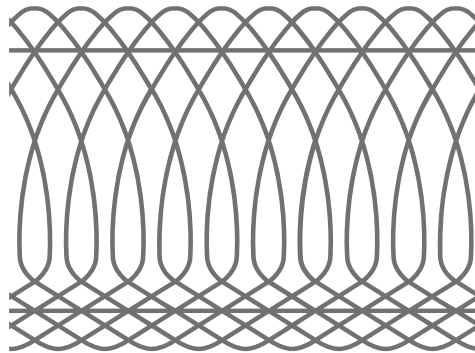


PANEL SPECS

Height	Length	Gauge Panel Curves Wire		Gauge Reinforcement Horizontal Wires	
		in	mm	in	mm
62 15/16	87 3/8	4	6	4	6
81 7/8	87 3/8	4	6	4	6

Fence panels are sold in packs of 20 units.

FLORENCE

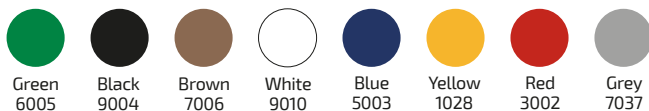


PANEL SPECS

Height	Length	Gauge Panel Curves Wire		Gauge Reinforcement Horizontal Wires
		in	mm	cal.
31 1/2	96 1/16	4	6	1/0
47 1/4	96 1/16	4	6	1/0

Fence panels are sold in packs of 20 units.

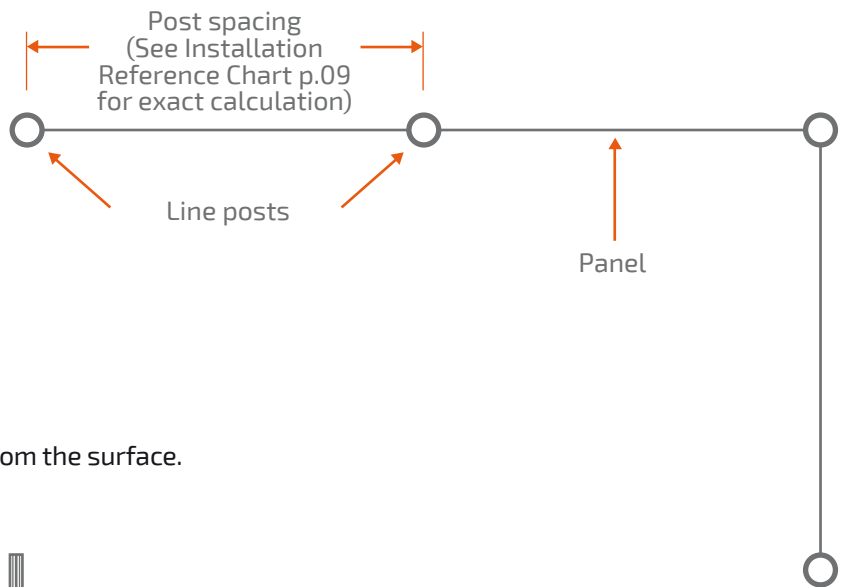
AVAILABLE COLORS



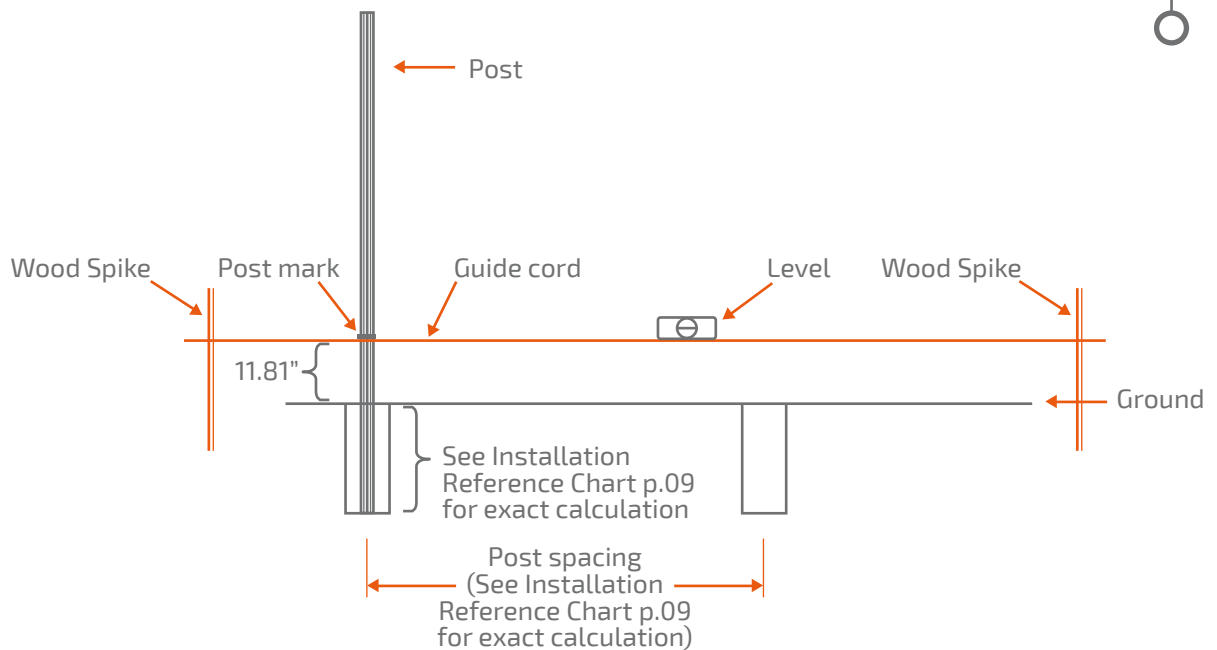
INSTALLATION

INSTALLATION STEPS (ON CONCRETE SURFACE)

A) Layout your fence area



B) Place and align the guide cord 11.81" from the surface.
Use wood spikes for better alignment.



INSTALLATION

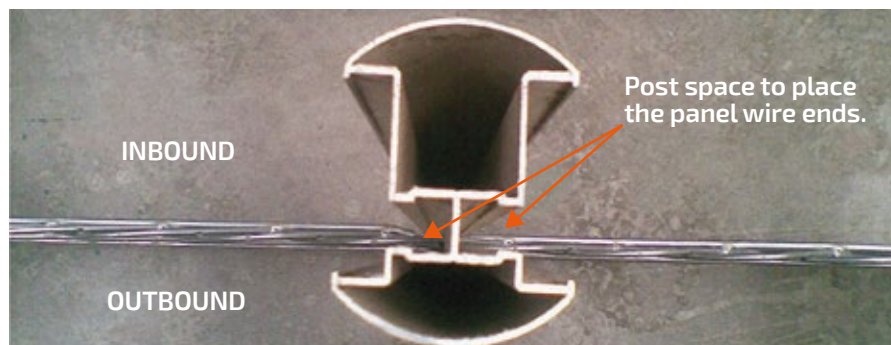
INSTALLATION STEPS (ON CONCRETE SURFACE)

- C) Mark the post 11.81" from the ground (see reference # 6)
- D) See chart below to figure out the distance between line posts and depth based on the fence height. Mark each location where a post will be installed. Dig a hole on each mark.

Distance between line posts & post depth reference chart

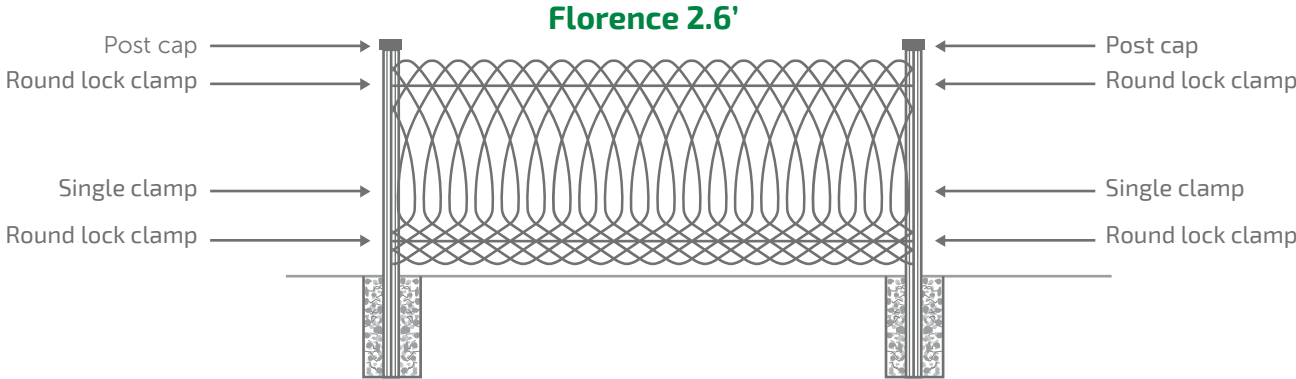
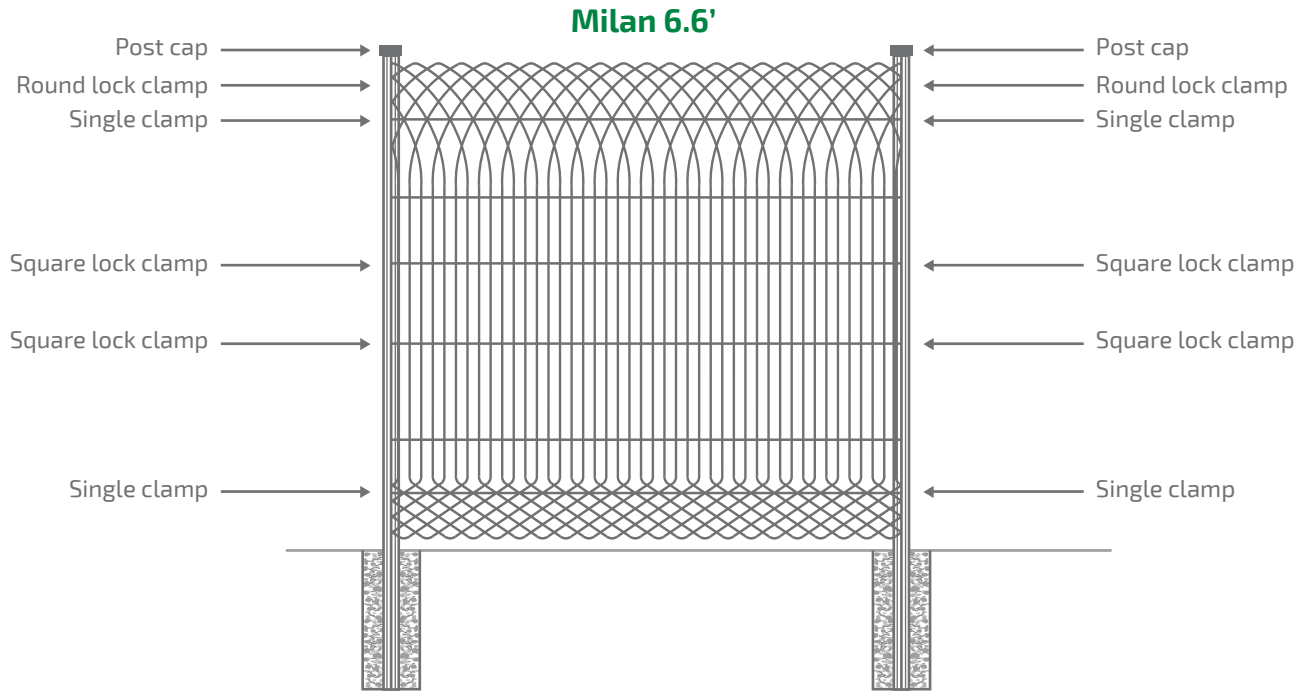
FENCE	POST DEPTH	DISTANCE BETWEEN POST (FROM POST CENTER TO NEXT POST CENTER)
in	in	in
Milan 6.6	23.62	7.28
Florence 2.6	19.69	8.01

- E) Choose the hole to begin the installation and place first post in, align the post and then pour some dirt and concrete in.
- F) Place the first panel next to the installed post. Attach the panel to the post using the security locks/staples and screws according to reference # 5.
- G) Place the next post in the next hole using the installed panel as a reference, install the post repeating the process mentioned above. Follow the same guidelines when installing the next panels and post.
- H) Be sure all wire ends either pointing up or down are securely in the post space. Do not remove the security caps on each wire end.
- I) Use "C" shape pressure pliers to install either round or squared security locks according to the number of pieces and positioning mentioned on reference # 5 and 6.



INSTALLATION

SECURITY LOCKS & STAPLES INSTALLATION



INSTALLATION

SECURITY LOCKS & STAPLES INSTALLATION



Milan Fence

It requires 2 staples on each panel side. Each staple must be placed on an area where the panel is security tight and it cannot slide up or down.



Florence Fence

Only requires 1 staple on each panel side.

INSTALLATION

SECURITY LOCKS & STAPLES INSTALLATION



Use "C" shape pressure pliers to install the security staples/locks (round or squared).

Put the staple in proper position and press with the pliers until the staple is securely lock in the post space. You should hear a "click" sound when this happens.

Warning:

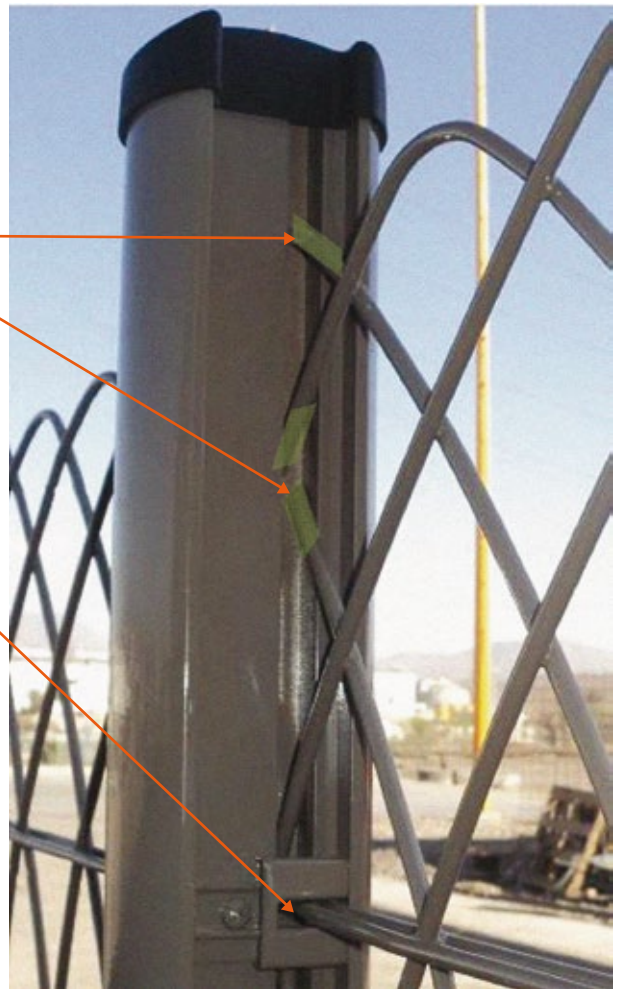
Before installing either a round or square lock, verify that it is placed on the right position as it will be extremely difficult to remove once it has been installed.

INSTALLATION

SECURITY LOCKS & STAPLES INSTALLATION

The curve ends pointing up must be in the post space and with a wire cap on.

The squared security locks must be used to hold the panel horizontal wires.



The round security locks must be used to hold either the bar and curve ends.

INSTALLATION

SECURITY LOCKS & STAPLES INSTALLATION



When the security staple/lock has been installed, you must complete the process by securing it with a safety screw.

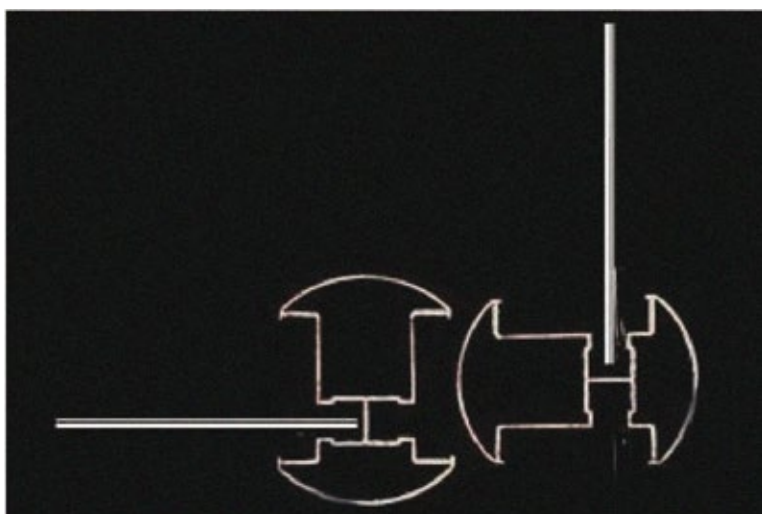
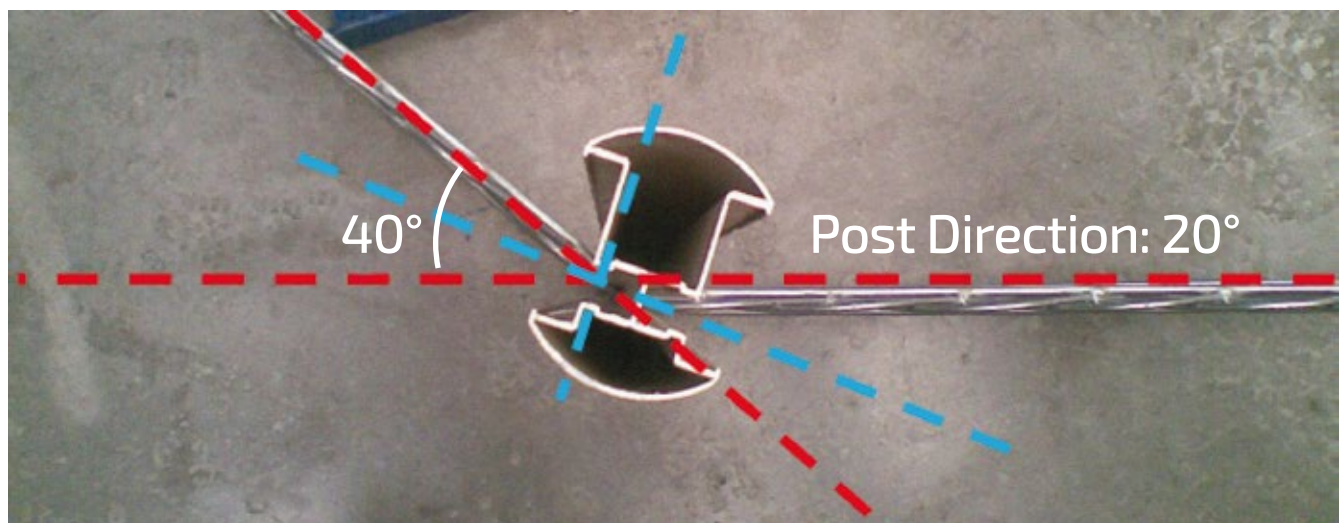
INSTALLATION REFERENCE CHART

FENCE	SECURITY LOCKS/STAPLES PER PANEL			POST INSTALLATION			POST BASE
	Squared	Round	Staple	Post Height	Depth	Mark Distance (from top)	Post Height
Milan 6.6'	4	2	4	9.1'	23.62'	6.2'	N/A
Florence 2.6'	0	4	2	4.6'	19.69'	1.9'	2.9'

INSTALLATION

POST POSITIONING

It is possible to modify the post positioning up to a 40° angle with the line post. In order to achieve this, the post must be moved up to 20° so the next panel can be installed up to 20° more.



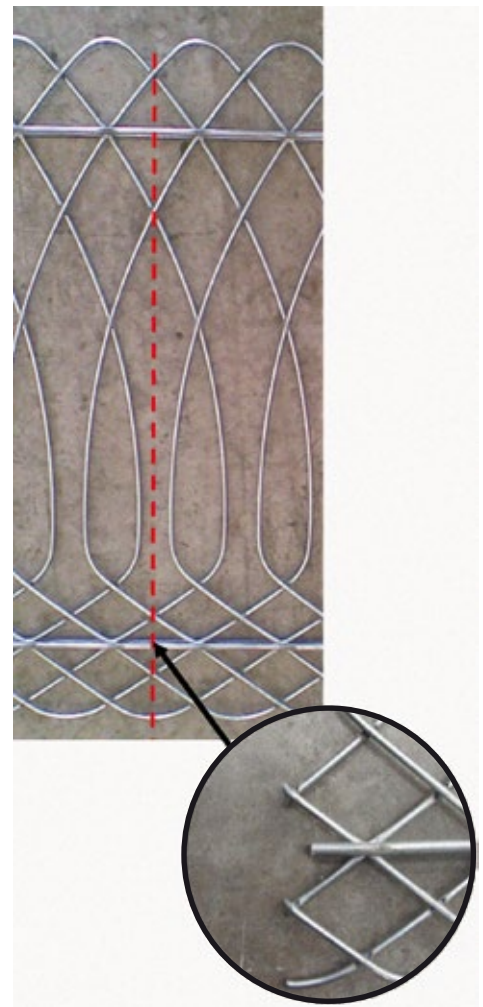
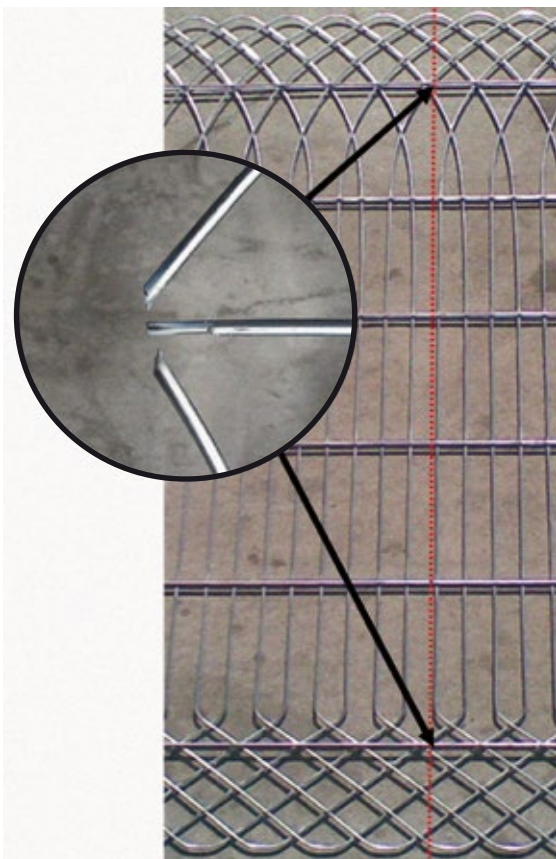
For angles above 40°, an additional post must be installed to make a corner.

INSTALLATION

PANEL CUT AND FINISH

When completing the installation, there might be need to cut a panel section to fit the post.

See pictures below for guideline on where a panel can be cut. For this procedure it is recommended to use a steel saw.



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